Installation Guide for 2014-18 GMC Sierra 1500/2500HD/3500HD LUXX-Series LED Tail lights

ALPHAREX specializes in designing and producing superior and uniquely stylish aftermarket automotive performance lighting with unrivalled innovative technology. This installation guide takes you through the step-by-step process of installing your new **ALPHAREX TAIL LIGHTS** for your 2014-18 GMC Sierra 1500/2500HD/3500HD

DO NOT USE DIELECTRIC GREASE!

Table of Contents

LUXX-Series
LED Tail lights

Disclaimer: This installation article is a tutorial guide. By reading this article, you agree it is for reference only and AlphaRex USA and its distributors make no guarantee on the finished results. Under no circumstances whatsoever shall AlphaRex USA nor its distributors be liable for any damage, misuse or personal injuries. If you do not fully understand the installation procedure, it is highly recommended that you seek help from professional mechanics to do the installation.

PART I   REMOVE TAIL LIGHTS

INSTALLATION TOOLS
PREPARE THESE TOOLS FOR INSTALLATION

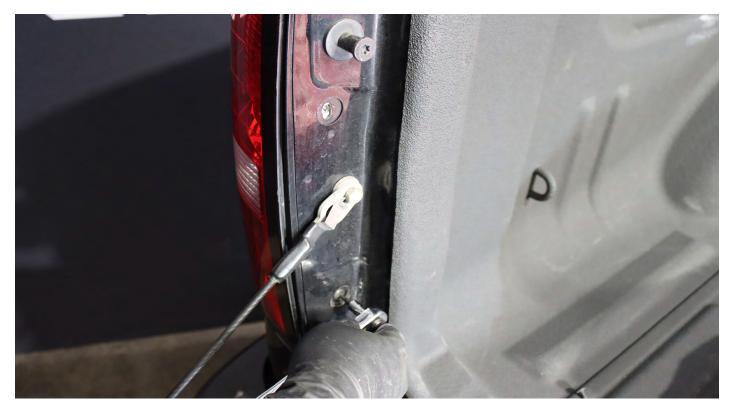|						T15
						T25
						Star Torx
Torx Screwdriver	Power Tool	Pliers	Pick Tool	1/4 Ratchet	1/4 Extension	Socket

NOTE: Whenever using a power tool, please make sure do not overtighten the screws.

Whenever working on your vehicle, always make sure your vehicle is OFF and parked.
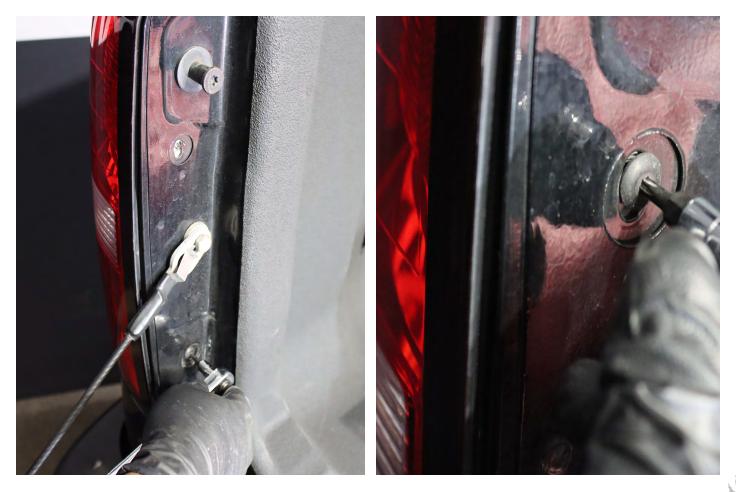
STEP 1. REMOVE TAIL LIGHTS SCREWS

Open the trunk gate and begin by removing the screws securing the tail lights.

Take out the top and bottom T15 screws from each side of the tail lights.

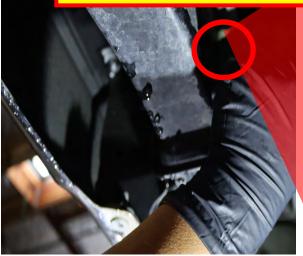Carefully pull the tail lights outward to remove them.
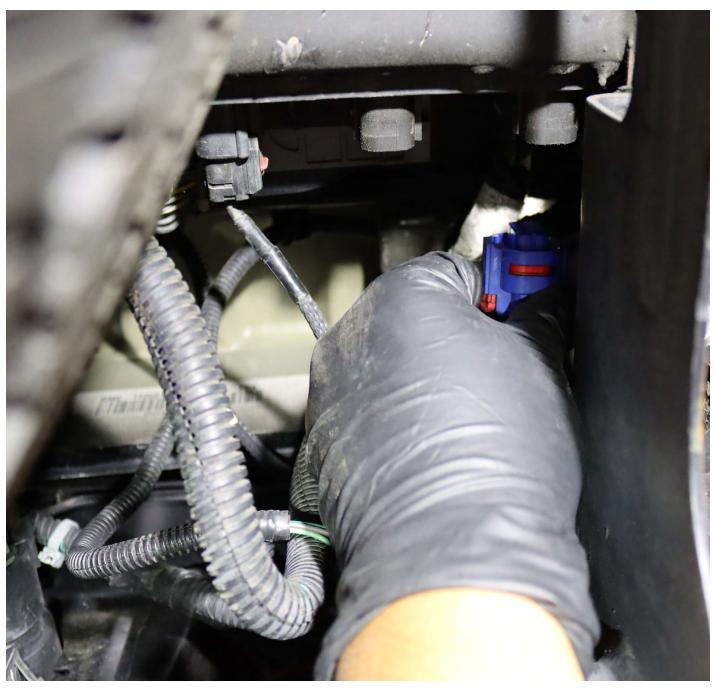

STEP 2. UNPLUG THE LIGHTS SOCKETS

Before removing the tail lights, it is necessary to remove the entire wiring and unplug the sockets from under/behind the driver's side rear bumper.

UNPLUG

Passenger's side Tail light wiring

UNPLUG

Driver's side Tail light wiring

BACK TO INDEX

STEP 3. REMOVE THE WIRING AND THE TAIL LIGHTS

To remove the wiring, use a pick tool to unclip the cable clips as shown in the pictures below.
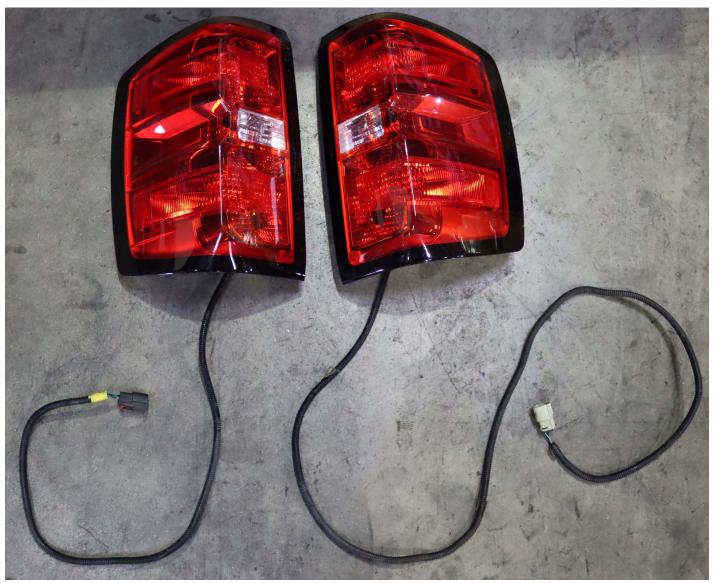

There are (2) cable clips securing the wiring for the driver's side tail light and (4) cable clips securing the wiring for the passenger's side tail light.

Once the tail lights and wirings are removed, please set them aside for the factory mounts transfer into your new ALPHAREX tail lights.
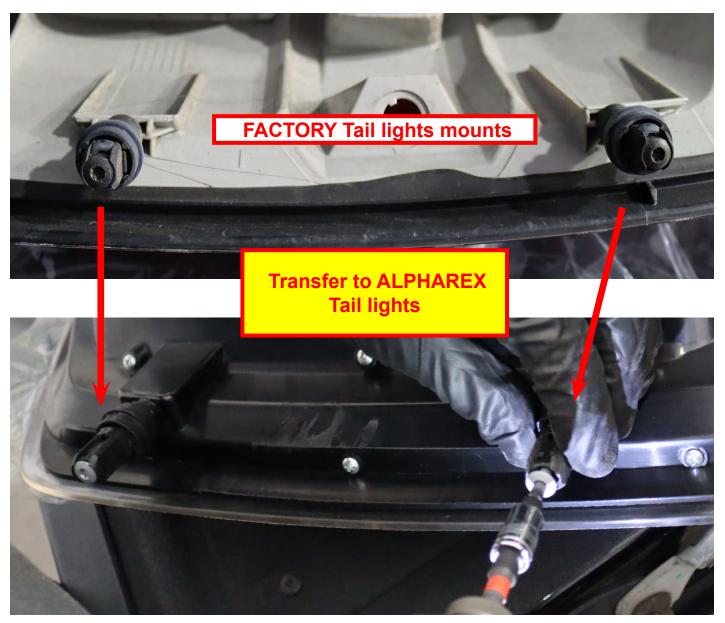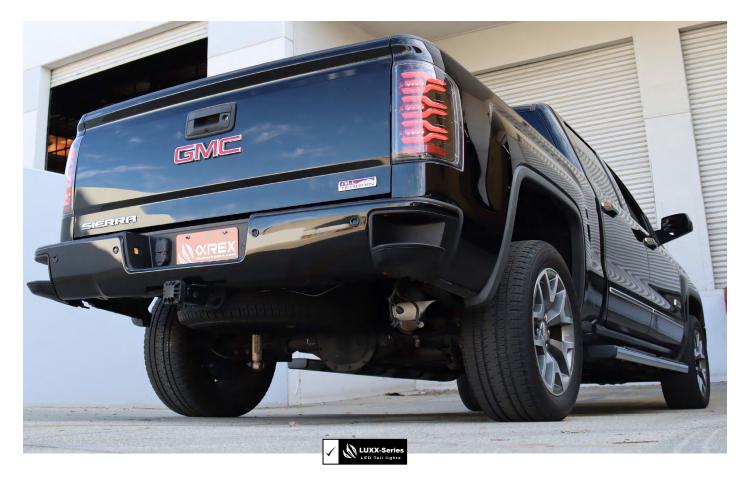
STEP 4. TRANSFER THE FACTORY MOUNTS

After removing the tail lights, use a T25 screwdriver to transfer the factory mounts into your new ALPHAREX tail lights. There are (2) mounts for each tail light.

FACTORY Tail lights mounts

Transfer to ALPHAREX Tail lights

PART II   INSTALL ALPHAREX TAIL LIGHTS
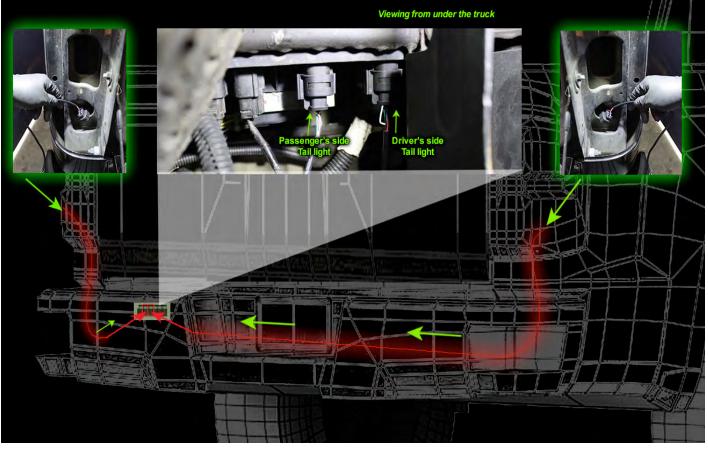

LUXX-Series
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STEP 1. ROUTE & PLUG THE TAIL LIGHTS WIRING

Before installation, ensure you have transferred the factory mounts into the new ALPHAREX tail lights. Now, let's get ready to route and plug the wiring into the truck.
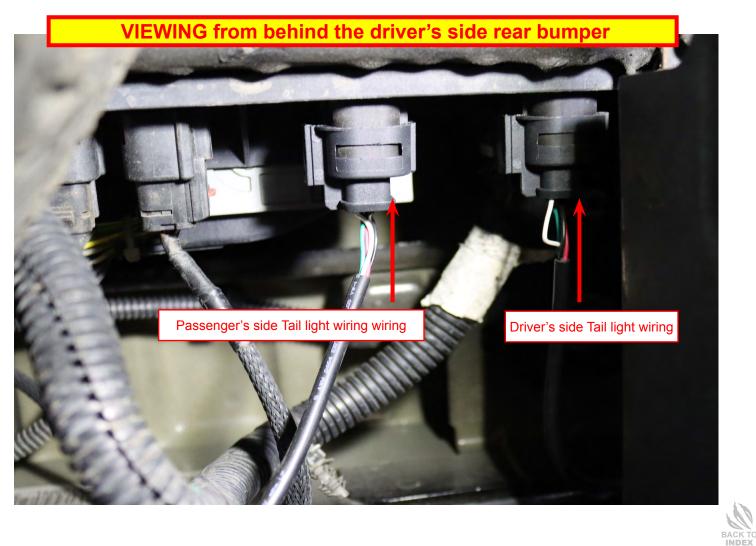
Route the tail light wiring into the truck as shown in the illustration, securing each section using the factory plastic connector mounts. **DO NOT USE DIELECTRIC GREASE!**

Viewing from under the truck

Passenger's side Tail light

Driver's side Tail light

Plug in the wiring sockets as shown in the picture below. DO NOT USE DIELECTRIC GREASE!

VIEWING from behind the driver's side rear bumper

Passenger's side Tail light wiring wiring

Driver's side Tail light wiring

STEP 2. INSTALL THE TAIL LIGHTS

Gently push the tail light into the mounting position and use a T15 screwdriver to tighten the top and bottom screws.

Repeat the same process for the other side of the tail light. NOTE: Whenever using a power wrench, ensure not to overtighten the bolts.

STEP 3. COMPLETE INSTALLATION

Congratulations! You have completed the installation for ALPHAREX **14-18 GMC Sierra 1500/2500HD/3500HD LED TAIL LIGHTS.**