



Installation Guide for 2010-23 Toyota 4Runner LED Tail lights

ALPHAREX specializes in designing and producing superior and uniquely stylish aftermarket automotive performance lighting with unrivalled innovative technology. This installation guide takes you through the step-by-step process of installing your new **ALPHAREX TAIL LIGHTS** for your 2010-23 Toyota 4Runner

DO NOT USE DIELECTRIC GREASE!



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PART I REMOVE TAIL LIGHTS

INSTALLATION TOOLS

PREPARE THESE TOOLS FOR INSTALLATION



Wrench



1/4 Ratchet



1/4 Extension

10mm



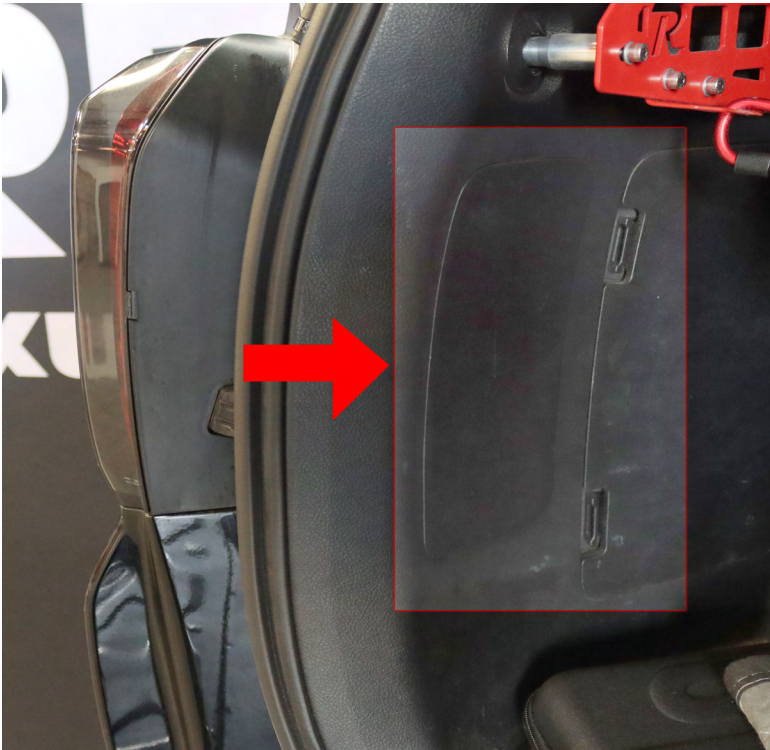
Socket

Whenever working on your vehicle, always make sure your vehicle is OFF and parked.

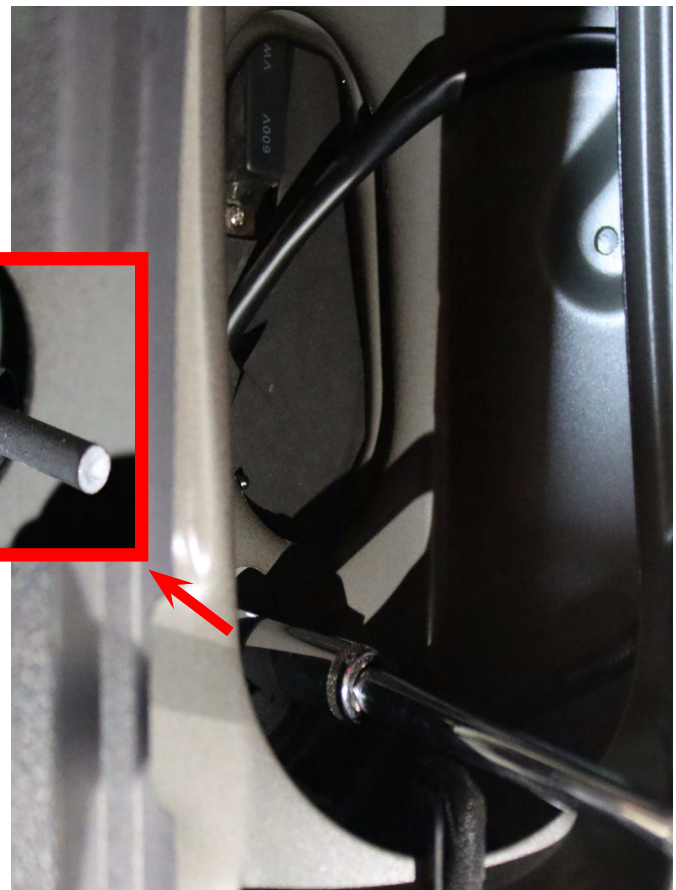


STEP 1. REMOVE TAIL LIGHTS NUTS

Begin by opening the liftgate and then proceed to remove the plastic cover from the back of each tail light.



Utilize the ratchet and extension to unscrew the top and bottom 10mm nuts halfway from both sides of the tail lights.



After partially unscrewing both nuts, use the extension to push them forward, loosening the tail light.



Carefully pull the tail light outward to detach it from its position.





STEP 2. UNPLUG SOCKETS AND REMOVE TAIL LIGHTS

Once you have created enough space, disconnect the sockets before removing the tail lights.





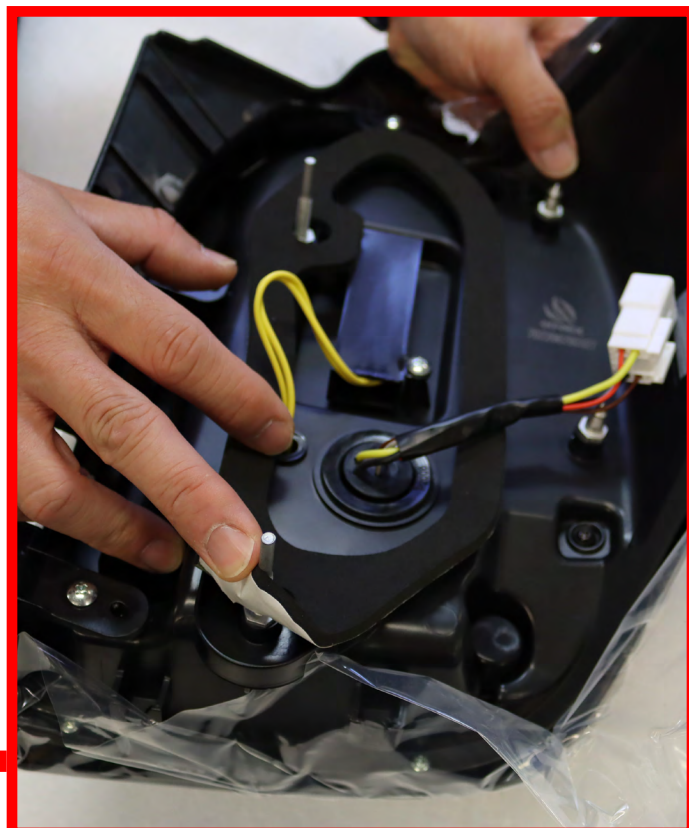
Repeat the same steps for the other side of the tail light and proceed to remove it entirely.



PART II INSTALL ALPHAREX TAIL LIGHTS



Before installing the new ALPHAREX tail lights, ensure that the foam gasket is fully sealed. Peel off the double-sided tape at the lower corner of each tail light.





STEP 1. PLUG THE SOCKETS AND INSTALL TAIL LIGHTS

Connect the sockets directly to the ALPHAREX tail lights.

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Reverse the removal process to install the new tail lights into the vehicle.



Employ the ratchet and extension to securely tighten the two 10mm nuts on each side.
NOTE: When using a power wrench, exercise caution not to overtighten the nuts.



STEP 2. COMPLETE INSTALLATION

Congratulations! You have completed the installation for ALPHAREX **10-23 Toyota 4Runner LED TAIL LIGHTS**.

