

## Installation Guide for 2005-07 Ford Super Duty | Excursion Headlights

ALPHAREX specializes in designing and producing superior and uniquely stylish aftermarket automotive performance lighting with unrivalled innovative technology. This installation guide takes you through the step-by-step process of installing your new **ALPHAREX HEADLIGHTS** for your 2005-07 Ford Super Duty | Excursion **DO NOT USE DIELECTRIC GREASE!** 



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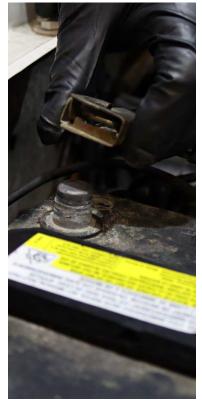
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# PART I REMOVE HEADLIGHTS



#### STEP 1. DISCONNECTING THE NEGATIVE BATTERY TERMINAL

Whenever working on your vehicle, always start by disconnecting the negative battery terminal.





### STEP 2. REMOVE THE RADIATOR SHROUD COVER

To begin, lift the hood and initiate the process by detaching the plastic clips securing the radiator shroud cover.



Following that, take off the cover and place it aside for future reattachment.

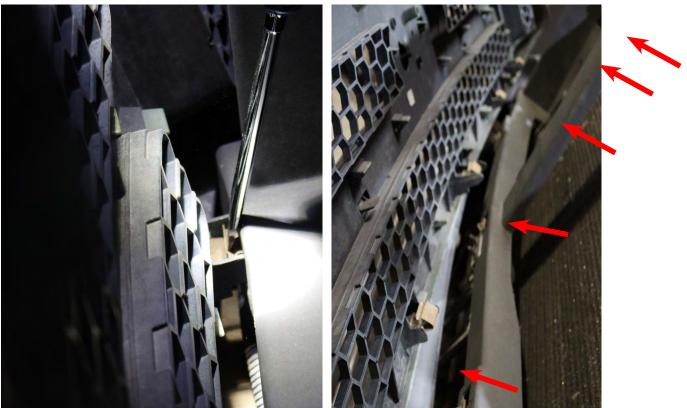


# **STEP 3. REMOVE THE GRILLE**

Unscrew the upper four bolts securing the grille.



Employ a flat screwdriver to disengage the grille retainer clips (5) located on the bottom inner section of the grille.





Gently pull the grille outward towards you, taking care to remove it, and set it aside for future reinstallation.







### STEP 4. REMOVE THE HEADLIGHTS BOLTS

Unscrew the two 5.5mm bolts located on the top of the headlight to detach it.



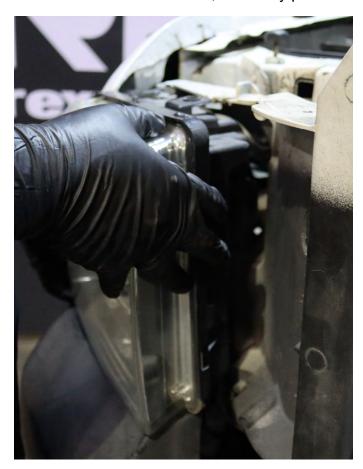


Utilize the extension tool to eliminate the two 5.5mm bolts situated at the bottom of the headlight.



### **STEP 5. REMOVE THE HEADLIGHTS**

Once the bolts are removed, delicately pull the headlight outward towards you to detach it.





Disconnect the wiring and take out the headlights. Repeat the same procedure for the other side of the headlight.



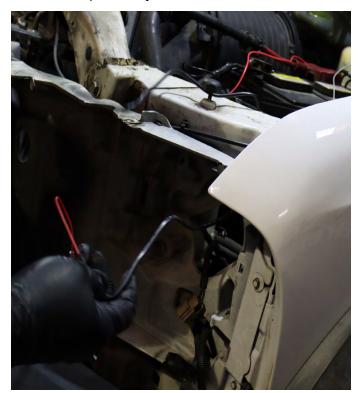


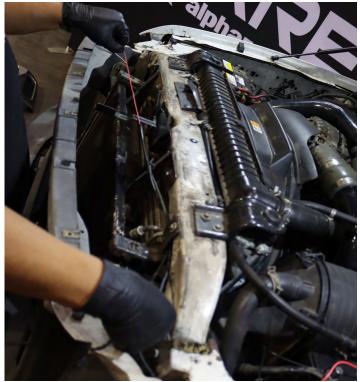
# PART II INSTALL HEADLIGHTS

### **STEP 1. ROUTE THE DRL HARNESS**



Guide the daytime running lights harness toward the two headlights. Begin with the driver's side, which is in proximity to the truck's fuse box and one of the batteries.

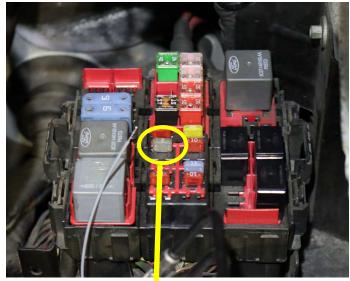




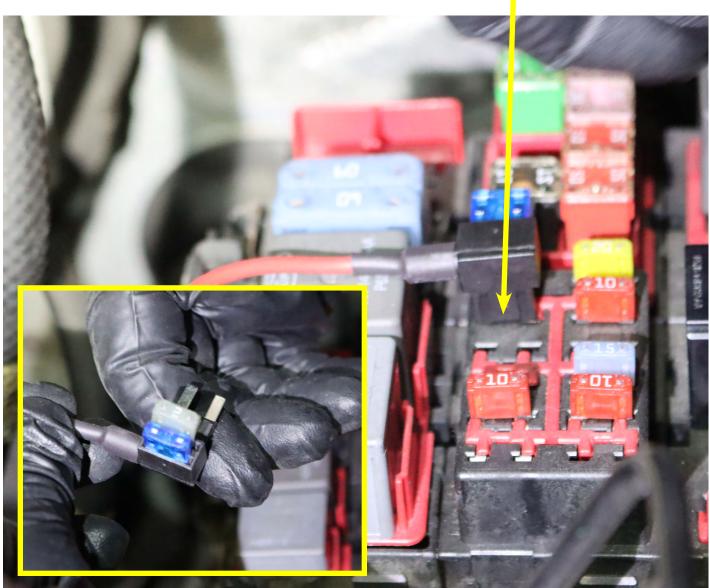
# **STEP 2. TAP THE FUSE**

Access the fuse box and prepare to tap into the fuse for the next step.





Connect to the specified fuse as illustrated in the provided picture.



BACK TO

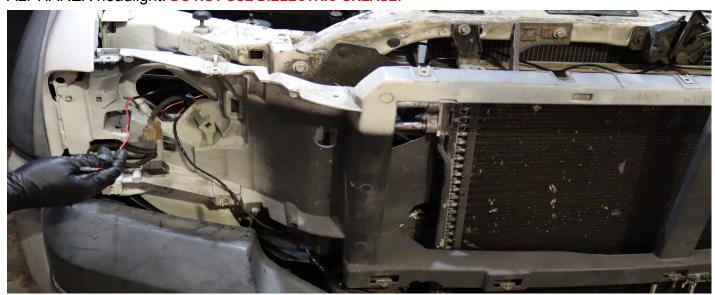
Attach the red wire to the positive terminal of the battery and the black wire to the negative terminal.





### STEP 3. PLUG AND INSTALL HEADLIGHTS

Connect the low/high beam, daytime running lights, and turn signal wiring harnesses to the new ALPHAREX headlight. **DO NOT USE DIELECTRIC GREASE!** 







Complete the installation by securing the headlight onto the truck. Repeat the preceding steps for the installation of the headlight on the opposite side.









To finish the installation, reattach the grille and radiator shroud cover.





# **STEP 4. TEST THE HEADLIGHT FUNCTIONS**

Test the functions of your ALPHAREX headlights to ensure everything works properly.







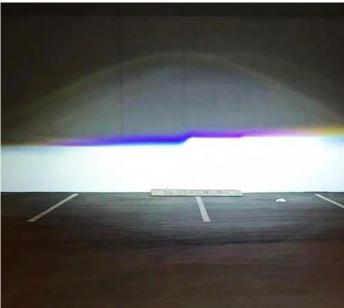
#### STEP 5. ADJUST HEADLIGHT LEVEL

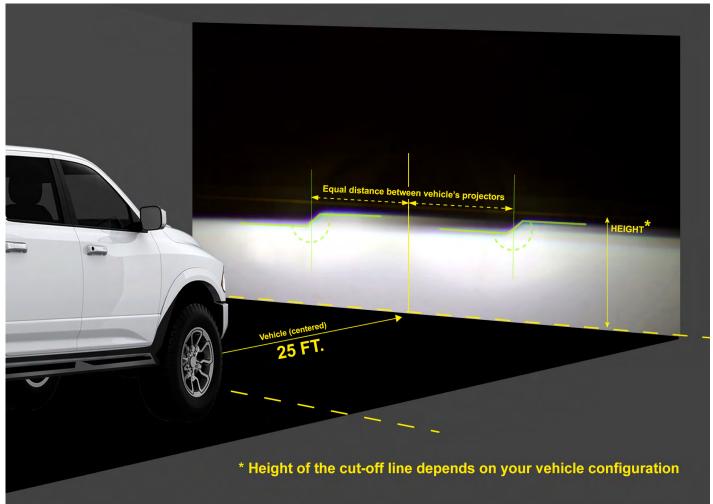
Once everything has been tested, aim your ALPHAREX headlights by parking 25ft from a wall and level the headlight evenly.

Turn clockwise: to lower the light

Turn counterclockwise: to raise the light









# **STEP 6. COMPLETE INSTALLATION**

Congratulations! You have completed the installation for ALPHAREX **05-07 Ford Super Duty | Excursion HEADLIGHTS.** 





